## **BOILER TUBE EXPANDER**



## **MANDREL DRIVES**

## **FEATURES:**

• Use: Mandrel drives serve the purpose of adapting tube expander mandrels to existing air or electric drills. Loosening the knurled nut, releases the square insert type of socket for the introduction of another size of insert to couple to other size of mandrel square.

TAPER SHANK -INTERCHANGEABLE FEMALE SQUARE

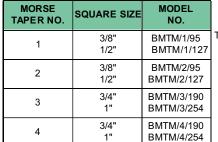
MORSE	SQUARE	MODEL	SQUARE	MODEL
TAPER NO.	SIZE	NO.	SIZE	NO.
2	3/8''	BMD/2/95	3/8"	BMDS/95
	1/2''	BMD/2/127	1/2"	BMDS/127
3	3/8"	BMD/3/95	3/8"	BMDS/95
	1/2"	BMD/3/127	1/2"	BMDS/127
3	3/8"	BMM/3/95	3/8"	BMDT/95
	1/2"	BMM/3/127	1/2"	BMDT/127
	3/4"	BMM/3/190	3/4"	BMDT/190
	1"	BMM/3/254	1"	BMDT/254
4	3/8"	BMM/4/95	3/8"	BMDT/95
	1/2"	BMM/4/127	1/2"	BMDT/127
	3/4"	BMM/4/190	3/4"	BMDT/190
	1"	BMM/4/254	1"	BMDT/254
5	3/8"	BMM/5/95	3/8"	BMDT/95
	1/2"	BMM/5/127	1/2"	BMDT/127
	3/4"	BMM/5/190	3/4"	BMDT/190
	1"	BMM/5/254	1"	BMDT/254



TAPER SHANK - MALE SQUARE

TAPER SHANK -FE MALE SQUARE





TAPER SHANK NO. SIZE OF SQUARE DIMENSION "A"

MORSE TAPER NO.	SQUARE SIZE	MODEL NO.		
1	3/8" 1/2"	BMTF/1/95 BMTF/1/127		
2	3/8" 1/2"	BMTF/1/95 BMTF/1/127		
3	3/4" 1"	BMTF/3/190 BMTF/3/254		
4	3/4"	BMTF/4/190 BMTF/4/254		

## TAPER SHANK - FEMALE SQUARE



SQUARE SIZE	CHUCK SIZE	MODEL NO.
3/8"	1/4"	BMTC//95/63
3/8"	3/8"	BMTC/95/95
3/8"	1/2"	BMTC/95/127
1/2"	1/2"	BMTC/127/127



SQUARE SIZE	LENGTH	MODEL NO.
3/8"	8"	BHR/95
1/2"	10"	BHR/127
3/4"	20"	BHR/195
1"	24"	BHR/254

**Note:** Ratchets are also available with hexagonal female openings for driving one revolution tube cutters & other items.